



B650MN

IMPACT COPOLYMER

FOR INJECTION MOULDED PRODUCTS

Repol B650MN is recommended for use in **Injection Moulding** processes where high flow and medium impact strength are required. It is an ideal material to use in appliance parts, automotive compounds, grilles and large size products. Repol B650MN contains nucleating agent.

Typical Characteristics			
Property	Test Method	Unit	Typical Value*
Melt Flow Rate (230°C/2.16 kg)	ASTM D1238	g/10 min	70
Tensile Strength at Yield (50 mm/min)	ASTM D638	MPa	24
Elongation at Yield (50 mm/min)	ASTM D638	%	4
Flexural Modulus (1% secant)	ASTM D790A	MPa	1300
Notched Izod Impact Strength (23°C)	ASTM D256	J/m	70
Heat Deflection Temperature (455 kPa)	ASTM D648	°C	110

* Typical values, not to be taken as specification. All the mechanical properties as per ASTM D638 Type I specimen injection moulded in accordance with ASTM D4101

Applications

Appliances, automotive and compounding

Regulatory Information

- Meets the requirements stipulated in IS 10910 on 'Specification for Polypropylene and its Copolymers for safe use in contact with foodstuff, pharmaceuticals, and drinking water'. Additives incorporated in this grade conform to the positive list of constituents as prescribed in IS 10909. The grade and the additives incorporated in it also comply with the FDA:CFR Title 21,177.1520, Olefin polymers

Storage Recommendations

- Bags should be stored in dry / closed conditions at temperatures below 50°C and protected from UV / direct sunlight